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## **TECHNICAL DATA SHEET**

### CA910

**Description** ULTRABOND CA910 is black, high viscosity rubber toughness,

medium setting velocity ethyl cyanoacrylate adhesive. Special resistance to high temperature, impact, vibration

and moisture.

**Application** Ideal for Automotive rubber parts, loudspeaker voice

coils, strain relief of components, cable tying on

computers, mounting electrical components, bonding auto

bumper strips.

Full Cure Speed Plastic : 20 - 50 seconds

Rubber : 10 - 20 seconds Metal : 20 - 80 seconds

(Cure speed can improved by using ULTRABOND CS-1 Setter)

#### General Properties

#### Uncured monomer

Main Component Ethyl Chanoacrylate

Appearance Black Specific gravity, 25°C 1.10

Viscosity 25°C (CPS) 3,000-3,600 CPS

Brookfield LV

Spindle 20 30rpm

Flash point >82°C

Shelf life (20°C) months 6

Storage Under 10°C

(Stored in cool & dry place, unopened bottle & out of direct sunlight)

#### Cured Adhesive

Gap Filling 0.15 mm

Tensile Strength 20-30 N/mm<sup>2</sup>

Steel - Steel ASTM D-2095

Tensile shear Strength 18-25 N/mm<sup>2</sup>

Steel/ Steel ASTM D-1002

Service Temperature Range -60 to  $105^{\circ}$ C Full cure time 24 hours

#### Safety Direction

Danger, irritant

Avoid contact with eyes and skin, bonds skin in seconds. In case of eye contact, flush with plenty water for over 15 minutes; call a physician immediately. Use

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<sup>\*\*</sup> All the information is provided on the basic in good faith, and is believed to be trustworthy but is for reference only. Adhesion is very complicated and the result of it is much dependent on the surface material, additives, releasing agents of the substrates and user's methods. UEA and its agents, dealers, distributors, directors and employees cannot accept any liability for the results whatsoever arising from the use of UEA's products due that the utilization of these products is simply out of UEA's control. The users are responsible for selecting the suitability of the products and methods of use.

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in well-ventilated place. Avoid contact clothing; it can cause very strong heat.

### Application Direction

- The surfaces to be bonded should be clean and free of grease completely.
- ULTRABOND CD-1 Debonder or acetone can treat excess Adhesive.
- If setting time is too long due to large gaps or low relative humidity. ULTRABOND CS-1 Setter can be used.
- If the porosity of surface is higher, higher viscosity type should be better.
- Difficult to bond plastics, like PE, PP, Silicone Rubber, ABS, TPR, EPDM's Adhesion, ULTRABOND CP-1 Primer should be applied firstly, then applied ULTRABOND super glue.