



TECHNICAL DATA SHEET

656B

Description

- ♦ A non-corrosive to plastic, paint surface and styrene foam adhesive. It provide long tack and very quickly to have an initial tack. It has good water and oil resistance.
- ♦ Especially can bond with difficult bonding materials like PP, PE, nylon and metal.
- ♦ Mainly bonds silk screen meter, styrene foam, glass, ABS, polycarbonate, wood and most substances.

Physical Properties

Base	: Synthetic Elastomer
Solvent	: Petroleum Distillate
Color	: Black
Flash Point	: -14°F
Solid Content	: Approx. 42%
Viscosity	: 4,000 - 4,800 cps

Direction for Use:

Surface Preparation

Surface must be dry and free of dusts, dirt, grease and oil. Wipe with appropriate solvent if necessary.

Application

Brush an even coat of adhesive on one or both surfaces. Join the surfaces while the adhesive is still wet. To achieve a satisfactory bond for non porous surface, adhesive can be force dried by heating.

Drying Time

Drying time depends on temperature, humidity, ventilation, porosity of the material bonded and thickness of adhesive applied. When adhesive is applied to two surfaces, wait for some time before bonding.

656B is not considered to be hazardous under the criteria of United States Food and Drug Administration (FDA) for use in food contact application.