



## MATERIAL SAFETY DATA SHEET

### 5260B

#### General description

**Epoxy 5260B** is a modified aliphatic amine epoxy hardener which is moderoto in pot life and cures even in high humidity.

**Epoxy 5260B** is characterized by providing glossy, amine-blush free film and good physical properties, as well as good chemical resistance.

#### Characteristics

- ◆ Low viscosity
- ◆ Fast in pot life compared with conventional Mannich based polyamine hardeners
- ◆ Good curing performance in high moisture and wet surface
- ◆ Glossy and amine-blush free film

#### Typical properties

Colour (Gardner)	:	1
Specific gravity at 25°C	:	1.085 +/- 0.01
Viscosity at 25°C (Centipoises)	:	500 - 800
Amine value (KOH mg/g)	:	360 +/- 20

#### Typical formulation (by weight)

Epikote 828	:	100
Epoxy 5260B	:	50
Gel time at 25°C (75g scale, min)	:	25 - 35

#### Typical cure schedule

5 - 7 days at ambient temperature