



## MATERIAL SAFETY DATA SHEET

### 1. Identification

Product Name : Hot Melt Adhesive  
Manufacturer's Code : 672A  
Usage : UV Carton, Box Packaging Sealing

### 2. Physical Properties

Basis : Thermoplastic Rubber  
Appearance : Brown Flake  
Solid content : 100%  
Viscosity : 1,575 CPS / 160°C  
1,145 CPS / 170°C  
700 CPS / 180°C  
Working temperature : 160°C - 180°C  
Soften point : 75°C  
Open time : 3 - 5 Sec  
Setting time : 1 - 2 Sec  
Storage : 2 Years up

### 3. Ingredients

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Thermoplastic Rubber  
Synthetic Polyterpene Resin  
Antioxidant

### 4. Safe Handling Information

Storage and transport : Store in cool, dry condition away from sources of heat, strong oxidizing agent.  
Spills and disposal : If molten material is spilt, allow to cool then scrape up for disposal, wash area with water and detergent.  
Reactivity data : Incompatible with strong oxidizing agent and will melt when heated.  
Fire/Explosion hazard : Hazardous decomposition product on burning oxides of carbon, light flammable, smoke and other organic vapors. Fire fighting personnel to wear self contained breathing apparatus and protective clothing.  
Extinguishing media : Water spray

### 5. Health Hazard Information

#### Health Effects:

No adverse effects expected if the product is handle in accordance with this safety data sheet.



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### Acute Effects:

- Swallowed : Practically non-harmful  
Eyes : Molten material will burn  
Skin : Molten material may cause thermal burn  
Inhaled : Practically non-harmful at ambient temperature, vapors at elevated temperature (above 250°C) may cause irritation to the eyes and respiratory tract due to decomposition products.

### First Aid:

- Swallowed : Seek medical advice.  
Eyes : If molten material enters eye flush with cool running water, seek urgently medical attention.  
Skin : If molten material contacts the skin, immediately immerse area in water or flush area with cool running water. Do not make any immediate attempt to remove adhesive from the skin. Once the area has cooled, wipe adhesive off using mineral oil, seek medical advice.  
Inhaled : Remove victim to fresh air, seek medical attention if symptoms persist.