



TECHNICAL DATA SHEET

C13M

1. Product Introduction

Model	Description	Comenting Material	CPS	Character	Package
C13M	Adhesive	PVC, ABS, Metal and so on	800~1200	Transparent faint yellow mucilage	15Kgs/Tin

2. Usage method :

You can apply the product by or dispenser, brush or plastic bottle with a spread nozzle. If you feel it's viscosity is too high, you can dilute it with toluene (in summer) or acetic-ether (in winter) until to the suitable viscosity. But after diluting it, you must wait for more than 4 hours until there's no bubble in it, then you can apply it.

- (1) Clean the surface, remove residual oil or release agent
- (2) To gum uniform thickness, in place, leaving no bond blind spot in the dry and free from oil surface. Single sided gluing : gum thin coating adhesive on one side of the bonded material, after that put the other side together. It can be used after 24 hours. It needs 5-15 minutes to initially positioning, but it can save adhesive. It suggests to test the bonding strength after 24 hours.
- (3) 1-2 days can reach maximum bonding strength.
- (4) It takes 5-6 hours to reach bone dry by putting the cemented material to the oven of 40-50°C heat.

Storage and Transportation :

Keep the lid closed tightly after using and store it in a cool (under 25°C) and dry place. Keep out of fire.

3. Matters need attention :

- (1) It can use the following method to shorten the drying time :
 - a. It takes 5-6 hours to reach bone dry by putting the cemented material to the oven of 40-50°C heat;
 - b. If it doesn't use the oven, it suggests to put a thin layer of glue and not just pour the glue to the surface which need cementation.
- (2) Storage place : cool, dry, ventilated place.
- (3) Storage time : half a year.